

Date: Wednesday, 11/06/2008 2:25:14 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: MIRROR ARM	
<b>Job Number</b>	: 39822		<b>Part Number</b>	: D2010103	
<b>Estimate Number</b>	: 10505		<b>Drawing Number</b>	: D2010 PRELIM	
<b>P.O. Number</b>	:		<b>Project Number</b>	: N/A	
<b>This Issue</b>	: 11/06/2008 <b>S.O. No.</b> :		<b>Drawing Revision</b>	: PRELIM	
<b>Prsh Rev.</b>	: NC		<b>Material</b>	:	
<b>First Issue</b>	: / / <b>Type</b> : SMALL /MED FAB		<b>Due Date</b>	: 23/06/2008	
<b>Previous Run</b>	: 39504		<b>Qty:</b>	30	
<b>Written By</b>	:		<b>Um:</b>	Each	
<b>Checked &amp; Approved By</b>	: JUL 08-6.11		<b>KJ/RF</b>		
<b>Comment</b>	: Est : F 02.08.21 Re-format; Added D2057				
	Est Rev:G 08-05-27 as per ECN1195P DD verified by:EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W049	304 RD Tube .500 x .049W 
		Comment: Qty.: 1.5750 f(s)/Unit Total : 78.7500 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.049" wall (M304TR0500W049) Batch No: M108324 8B 08/06/17 30
2.0	BRAKE NC	NC BRAKE 
		Comment: BRAKE NC Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as D2010-103 2B 08/06/17 30
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr ends FF 08-06-19 30
4.0	D2057	Plug 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Plug Pick: Qty Part Number Description Batch 1 D2057 Plug B 39826 FF 08-06-19 30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1		
1-flare before installing plug as per dwg D2010		
2-Install D2057 plug as per Dwg D2010		
6.0	QC5	INSPECT WORK TO CURRENT STEP <span style="float: right;">coated</span>
Comment: INSPECT WORK TO CURRENT STEP <span style="float: right;">S 08/06/19 X30</span>		
7.0	POWDER COATING	POWDER COATING <span style="float: right;">30X</span>
Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3		
START TIME: <u>10:30</u> OVEN TEMPERATURE: <u>320°</u> FINISH TIME: <u>11:00</u> <span style="float: right;">m-f 08/06/20</span>		
8.0	QC3	INSPECT POWDER COAT/ CHEMICAL CONVERSION <span style="float: right;">8 08/04/20 X30</span>
Comment: INSPECT POWDER COAT		
9.0	PACKAGING 1	PACKAGING RESOURCE #1 <span style="float: right;">8 08/04/20 X30</span>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST228</u> <span style="float: right;">8 08/06/20 X30</span>		
10.0	QC21	FINAL INSPECTION/W/O RELEASE <span style="float: right;">08/06/24 ff</span>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

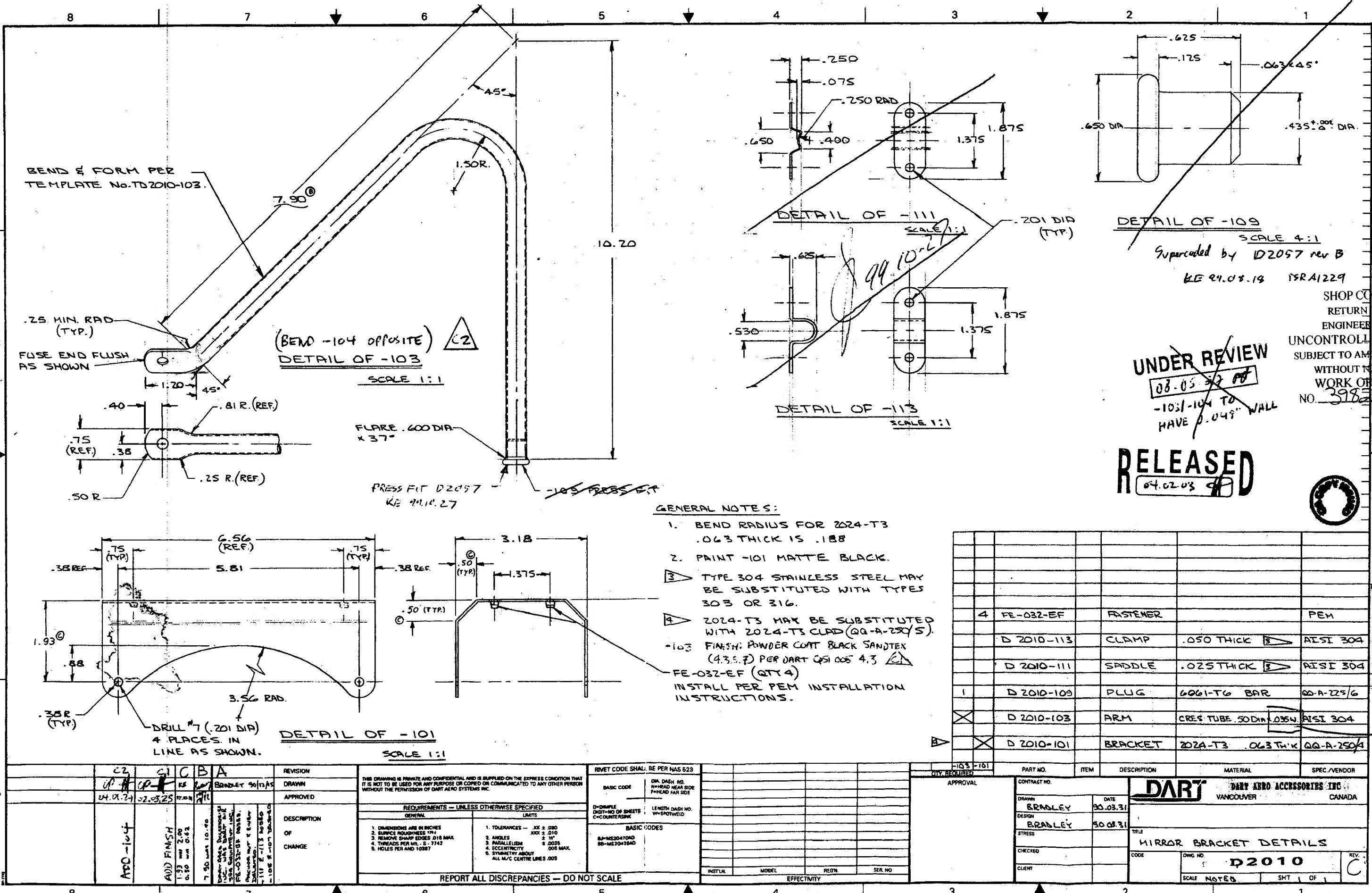
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



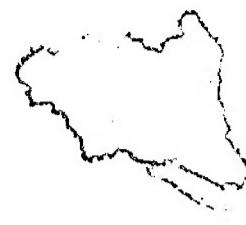
0.049"

WALL

P#

01.06.11

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